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Applied Catalysis B: Environmental

journal homepage: www.elsevier.com/locate/apcatb





Insights into enhancement of NH₃-SCR activity and N₂ selectivity of LDHs-derived NiMnAlO_x catalysts: Combination of experiments and DFT calculations

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ARTICLE INFO

Keywords: NH $_3$ -SCR Layered double hydroxides N $_2$ O formation DFT calculations

ABSTRACT

The LDHs-derived NiMnAlO $_{x}$ catalysts was proposed for NH $_{3}$ -SCR denitration technology, which improved the overall catalytic performance. At 100–250 °C, the preferred Ni $_{1}$ Mn $_{0.5}$ Al $_{0.5}$ O $_{x}$ had NO $_{x}$ conversion of exceeded 95%, and N $_{2}$ selectivity of more than 89%, which was higher than the control catalysts. Additionally, Ni $_{1}$ M- $_{0.5}$ Al $_{0.5}$ O $_{x}$ also performed better resistance to SO $_{2}$ with less sulfate species deposited on the surface. Transient reaction was conducted to illustrate that Ni $_{1}$ Mn $_{0.5}$ Al $_{0.5}$ O $_{x}$ reduced the N $_{2}$ O formation by suppressing the occurrence of non-selective catalytic pathway. Physicochemical characterization analyses confirmed that Ni $_{1}$ Mn $_{0.5}$ Al $_{0.5}$ O $_{x}$ catalyst had more active species, abundant surface oxygen, moderate acidic sites and redox properties, which promoted the adsorption and activation of NO $_{x}$ and NH $_{3}$, and further accelerated the SCR reaction. Finally, DFT calculations provided insights into the mechanism and influence of the degradation of the Jahn-Teller effect and the reversal of the magnetic moment at the Mn site on the surface adsorption process.

1. Introduction

Nitrogen oxides (NO_x) are one of the major pollutants emitted from industrial production, and their harmful effects on the ecosystem and human health cannot be ignored [1,2]. Compared with the existing commercial catalytic systems (V_2O_5 -WO₃(MoO₃)/TiO₂) that suffer from decreased N_2 selectivity at high temperatures (573–673 K), high toxicity of V_2O_5 , high conversion rate of SO_2 to SO_3 , and the need to reheat stack gases [3], the low-temperature selective catalytic reduction (LT-SCR) of NO_x technology has been favored by both scholars and industries. Therefore, from the perspective of energy crisis and global climate deterioration, excellent LT-SCR denitration catalysts are more suitable for practical applications.

In the past decades, large amount of catalysts have been developed for LT-SCR, such as Ce-[4–7], Cu-[8], Fe-[6,9,10], Mn-[11,12] based catalysts. Especially, Mn-based catalysts, possessing a various unstable

valence states and remarkable redox properties, have been the hotspot for LT-SCR of NO_x . Although LT-SCR has been studied quite intensively, most of the studies have focused mainly on the conversion of NO, with little attention paid to the conversion of N_2O . The amount of N_2O produced by V_2O_5 based catalysts is usually small, but considerable formation of N_2O has been detected in SCR processes using Mn-based catalysts at low temperature. For SCR technology, N_2O from NO conversion is another form of pollution and due to its high stability, it is more effective than CO_2 and CH_4 in causing stratospheric ozone depletion. In addition, it has been shown that the high performance of catalysts even at high temperatures above 300 °C may be attributed to the decomposition of N_2O . Therefore, exploring the pathway and mechanism of N_2O generation is crucial for the development of Mn-based catalysts with overall excellent performance.

Generally, N_2O can generate from the direct oxidation of NH_3 [13, 14], the non-selective catalytic reaction [15,16], and the NO

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disproportionation reaction [16]. Ren et al. [17] found that the N₂O accumulation on the MnFeO_x catalyst at low temperature (<150 °C) mainly came from the non-selective catalytic reaction pathway, and then gradually shifted to NH3 over-oxidation with the increase of temperature. Moreover, NH2NO and NH4NO2 intermediates played a vital part in NH₃-SCR reaction and prevented the generation of N₂O [18]. Metal element doping modification is undoubtedly an efficient strategy for improving the overall performance of Mn-based SCR catalysis [19, 20]. Chen et al. [21] reported that the synergistic effect of Ni and Mn formed by electron transfer can improve the redox ability of the Mn-based catalyst, thereby promoting the DeNO_x activity and N₂ selectivity. The contribution value of the above reaction path for the formation of N_2O , and the essential change process of reaction molecules for Mn-based catalysts were not yet very clear. Wan et al. [22] reported that the preferred Ni(0.4)-MnO_x catalyst reached nearly 100% NO_x conversion in the NH₃-SCR of NO_x at 150–240 °C, and possessed certain resistance to SO₂. However, its N₂ selectivity was still unsatisfactory, only 70% at low temperatures. Deng et al. [23] confirmed that the introduction of Fe can improve the overall performance of Fe (0.5)-MnO_v/TiO₂ catalyst, but its activity at low temperatures and N₂ selectivity at high temperatures still need to be improved. For LT-SCR catalysts, the dispersion state of MnO_x is one of the decisive factors for catalytic activity [23]. Smirniotis et al. [24] reported that the aggregate state of MnO_x has a great influence on the performance of the catalyst. Kijlstra et al. [25] also proposed that the aggregated MnO_x phase can accelerate the production of N2O, which affected the N2 selectivity. Therefore, the high dispersion state of the active component is the non-negligible parameter for designing an excellent LT-SCR catalyst.

However, the conventional catalyst preparation methods (e.g., impregnation and co-precipitation) lead to poor dispersion of the highly loaded amorphous Mn phase, which reduces denitrification activity [16]. Recently, SCR catalysts produced by the layered double hydroxides (LDHs) derived catalyst method have shown excellent catalytic activity, lower apparent activity energy, and better dispersion of active particles compared to most of the previously reported SCR catalysts. LDHs are a class of two-dimensional nanostructured layered anionic materials, and its laminated metal cations and interlayer anions have adjustable properties [26,27]. The LDHs material can be calcined at high temperature to obtain layered double oxides (LDOs) with large specific surface area, high dispersion of active components and controllability, which has become the potential application material in various fields, such as CO₂ capture [28,29], adsorbents [30,31], catalysts [32,33], and two-dimensional membrane materials [34].

Herein, we designed the LDHs-derived NiMnAlOx mixed oxides, which may be excellent NH3-SCR catalysts for NOx, especially for lowtemperature activity and N2 selectivity. The high dispersibility and controllability of LDHs-derived oxides, as well as the advantage of Ni element, were fully combined to broaden the catalytic temperature window and improve N2 selectivity and resistance to SO2. The effects of parameters such as metal composition and calcination conditions on the crystal structure, active species, redox properties, surface acidity and catalytic performance were systematically studied, and the optimal preparation process was clarified. Importantly, the transient reaction was conducted to detect the contribution of the N2O generation pathways and explain the nature of the excellent N2 selectivity on the NiMnAlOx-LDO catalysts. Density functional theory (DFT) was combined with in-situ DRIFTS analysis to analyze the electronic layer structure and intermolecular forces, which revealed the adsorption and activation properties of NOx and NH3 on the Ni doped Mn-based catalysts, inhibited the overoxidation of NH3 species, and avoided the further dehydrogenation of NH2 species, thus increasing the N2 production.

2. Experimental

2.1. Catalyst preparation

 $Ni_vMn_zAl_{1-z}$ -CO₃ LDHs (0 < y < 3, 0 < z < 1) were prepared by the co-precipitation method. The following will take the preparation of Ni₁Mn_{0.5}Al_{0.5}-CO₃ LDH as an example: According to a certain ratio, 3.63 g Ni(NO₃)₂·6 H₂O, 1.45 mL 50% Mn(NO₃)₂, and 2.34 g Al(NO₃)₂·9 H₂O were mixed and configured into a 100 mL solution, add it dropwise to the continuously stirring 100 mL Na₂CO₃ (0.025 mol) solution, and keep the pH of the system at about 10 by adding 4 M NaOH solution. The temperature during the synthesis was maintained at 60 °C and performed under exposure with air. After dripping, keep stirring for 12 h. Then, suction filtration and washing until pH= 7, and stirring the slurry in ethanol solution for 2 h. Finally, it was dried at 60 °C and ground for use, and Ni₁Mn_{0.5}Al_{0.5}-CO₃ LDH was obtained. Ni_vMn_zAl_{1-z}O_x LDOs were obtained by calcination of LDHs at high temperature. In order to systematically evaluate the performance of $Ni_yMn_zAl_{1-z}O_x$, 2 wt% Mn/ γ-Al₂O₃ and 1 wt% Ni-1 wt% Mn/γ-Al₂O₃ as control catalysts were obtained by the conventional impregnation method [32].

2.2. Catalyst characterization

X-Ray Diffraction (XRD-7000, Shimadzu), Field Emission Scanning Electron Microscope (FE-SEM, SU-8010, Hitachi), and High Resolution Transmission Electron Microscopy (HR-TEM, FEI Tecnai G2 F20, USA) were used to reveal the structural and morphological characteristics of the prepared material. The specific surface area of prepared material was analyzed by N₂ sorption/desorption analysis (SSA-7000, Builder). X-ray photoelectron spectroscopy (XPS) analyses was implemented on Thermo Scientific Escalab 250Xi with monochromatic Al $k\alpha$ radiation ($h\nu = 1486.6$ eV). The total Mn content in the sample was analyzed by inductively coupled plasma mass spectrometer (ICP-MS, Agilent 7900, USA). Multifunction chemisorption analyzer was used on Builder PCA-1200 to implement SO₂/NH₃/NO-temparature programmed desorption (SO₂/NH₃/NO-TPD) and H₂-temperature programmed reduction (H2-TPR) analyses. In-situ DRIFT analyses were achieved with the reaction cell (ZnSe window) and diffuser attachment (HARRICK) on Bruker Vertex 70 instrument.

2.3. Catalytic activity measurements

The denitration performance was implemented in a stainless steel reactor with a fixed bed containing about 150 mg of catalyst at a flow rate of 200 mL/min. Equal concentrations (500 ppm) of NO $_{\rm x}$ and NH $_{\rm 3}$, 5% O $_{\rm 2}$, 5% H $_{\rm 2}$ O (if needed) and 100 ppm SO $_{\rm 2}$ (if needed), and the carrier gas Ar together formed the simulation gas. The MultiGas 2000 FTIR Gas Analyzer was selected to monitor the concentrations on-line for 1 h. The corresponding calculation in steady state was done using Eqs. (1)–(3).

$$NO_x$$
 conversion = $\left(1 - \frac{NO_x(out)}{NO_x(in)}\right) \times 100\%$ (1)

$$N_2 \text{ selectivity} = \left(1 - \frac{2N_2O(out)}{NO_x(in) + NH_3(in) - NO_x(out) - NH_3(out)}\right) \times 100\%$$
(2)

$$NH_3 \text{ conversion} = \left(1 - \frac{NH_3(out)}{NH_3(in)}\right) \times 100\%$$
 (3)

The reaction rate constant (k) can be expressed as a function of the NO_x conversion (%) at different reaction temperatures, using Eq. (4). The NH_3 -SCR catalytic reaction of NO_x on the catalyst surface follows Arrhenius Eq. (5):

$$k = -\frac{V}{W} \times \ln\left(1 - x\right) \tag{4}$$

$$Lnk = LnA - \frac{Ea}{RT}$$
 (5)

Here, k (mL•g $^{-1}$ •s $^{-1}$) represents the reaction rate constant of NH₃-SCR reaction, V (mL•s $^{-1}$) represents the gas flow rate of the reaction, W (g) represents the weight, x represents the NO_x conversion (%) at different reaction temperatures, A represents the pre-exponential factor, Ea represents the apparent activation energy (kJ•mol $^{-1}$), R represents the gas constant, T represents the thermodynamic temperature (K). The reaction order of the NH₃-SCR reaction of NO_x is close to the first order for NO and the zero order for NH₃.

2.4. Transient reaction and $NO + O_2$ reaction

The transient reaction was implemented at 250 o C, the amount of catalyst was 0.15 g, the total gas flow rate was 200 mL/min, and the transient reaction time of "NH $_3$ +O $_2$ " and "NO+O $_2$ " was 1 h. The feed gas containing 500 ppm NH $_3$, 5% O $_2$, and Ar as balance gas was firstly introduced into the reactor to simulate the NH $_3$ oxidation reaction [13, 14]. After the reaction reached steady state, another 500 ppm NO $_x$ was introduced into the feed gas to simulate the NH $_3$ -SCR reaction, and keeping the concentration of other gases unchanged. The concentration of gas (NH $_3$, NO, NO $_2$ and N $_2$ O) was monitored online by MultiGas 2000 analyzer.

The NO + O₂ reaction was also implement at 250 °C. A mixed gas containing NO_x (500 ppm), 5% O₂ and Ar was introduced into the reactor to simulate the NO disproportionation reaction [16].

2.5. DFT calculations

As the result of characterized by XRD (see Section 3.5), $Mn/\gamma - Al_2O_3$ was modeled by (110) surface of α -MnO₂ (JCPDS No.24–0735). Because the characteristic peak of NiO phase appeared rather than Mn species, the NiMnAlO_x catalyst was constructed by NiO phase (JCPDS No. 47–1049). The (111) plane of NiO was observed by HR-TEM (see Section 3.1), so the surface of NiMnAlO_x catalyst was modeled by (111) surface of (2 \times 2) NiO. For simulating the Mn active site on NiMnAlO_x catalyst, a central Ni atom on (111) surface of NiO was replaced to Mn. The dispersion was taken into account by constructing the supercell, while the interaction between Mn atoms was taken into account by using the periodicity of the model. For the Ni-Mn/ γ -Al₂O₃ and NiMnAlO_x catalysts have the same catalytic active sites, the Ni-Mn/ γ -Al₂O₃ can be explained at same time. The Lewis acid sites of Mn on the surfaces were selected as the adsorption sites of NO and NH₃.

Computational simulations were implemented by Vienna ab-initio simulation package (VASP) with the projector augmented wave pseudo-potentials (PAW) to describe the interaction between atomic cores and valence electrons. The Perdew-Burke-Ernzerhof (PBE) functional within the generalized gradient approximation (GGA) were used to implement density functional theory (DFT) calculations [35]. Eight layered NiO (111) slab models and $5 \times 5 \times 1$ Monkhorst Pack k-point sampling were employed to simulate the NiO surface. Four layered MnO_2 (110) slab models with $3 \times 4 \times 1$ Monkhorst Pack k-point sampling were employed to simulate the MnO₂ surface. In all of the structure optimization calculations, the bottom two layers were fixed, while the other atoms were fully relaxed. The reasonable vacuum layers were set around 15 Å in the z-directions for avoiding interaction between planes. A cutoff energy of 400 eV was provided was chosen for the well converged energy values. Geometry optimizations were pursued until the force on each atom falls below the convergence criterion of 0.02~eV/Å and energies were converged within $10^{\text{-}6}~\text{eV}.$ The spin polarized method was applied and the magnetic moments were calculated for all magnetic structures. Ferromagnetic and antiferromagnetic bulk cells were calculated, and the lower anti-ferromagnetism was chosen for the magnetic calculations of NiO (111). Ferromagnetism was used in the magnetic calculations for MnO₂.

The Hubbard corrections (DFT+U) of Mn and Ni were $U_{\rm eff}=2.8$ eV (U = 4.0 eV, J=1.2 eV) and $U_{\rm eff}=5.0$ eV (U = 5.0 eV, J=0 eV).

The adsorption ability was evaluated using the adsorption energy term (E_{ads}) , which was calculated as follows:

$$E_{ads} = E_{NO/NH_3 + surface} - \left(E_{surface} + E_{NO/NH_3}\right)$$
 (6)

 $E_{surface}$ represents the material surface energy, $E_{NO/NH_3+surface}$ represents the energy of the surface of the material after absorption of NO or NH $_3$ molecules, and E_{NO/NH_3} represents the energy of isolated NO or NH $_3$ molecule.

The d band center (ε_d) [36] of material was evaluated as follows:

$$\epsilon_{\rm d} = \frac{\int_{-\infty}^{\infty} n_{\rm d}(\epsilon) \epsilon {\rm d}\epsilon}{\int_{-\infty}^{\infty} n_{\rm d}(\epsilon) {\rm d}\epsilon} \tag{7} \label{epsilon}$$

where ε is energy and $n_d(\varepsilon)$ is the density of d-state.

The differential charge densities were calculated as follows:

$$\Delta \rho = \rho_{AB} - \rho_A - \rho_B \tag{8}$$

where $\Delta\rho$ is differential charge density, ρ_{AB} is the charge density of system after reaction, the ρ_A is the charge density of the initial state of the system and the ρ_B is the charge density of the final state.

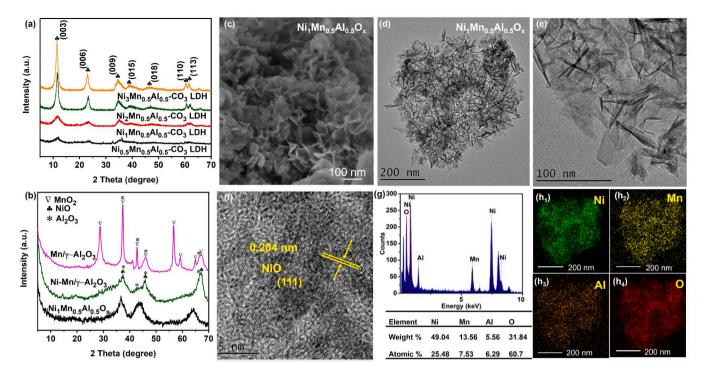
3. Results and discussion

3.1. Structural characterization

Ni_vMn_zAl_{1-z}-CO₃ LDHs were first examined using XRD analyses (Fig. 1a). NiMnAl-CO3 LDHs samples all showed the typical layered structure similar to MgAl hydrotalcite in XRD patterns [37]. The peaks were observed at $2\theta = 11.42^{\circ}, 23.04^{\circ}, 34.64^{\circ}, 38.9^{\circ}, 46.58^{\circ}, 60.4^{\circ}$ and 61.64°, corresponding to the reflections of the (003), (006), (009), (015), (018), (110), and (113) crystal planes, respectively. Fig. S1 showed that Ni_vMn_zAl_{1-z}-CO₃ LDHs were converted to metal oxide mixtures after calcination at 400 °C for 5 h. For Ni_vMn_zAl_{1-z}O_x LDOs, there are three main diffraction peaks appearing at about 37.25°, 43.28° and 63.2°, which belong to NiO phase (JCPDS No. 47-1049). Compared with MnO2 phase (JCPDS No. 24-0735) as the active component in Mn/γ-Al₂O₃ catalyst (Fig. 1b), no characteristic peaks of the Mn phase were observed in Ni₁Mn_{0.5}Al_{0.5}O_x and Ni-Mn/γ-Al₂O₃, but the characteristic peak of NiO phase (JCPDS No. 47-1049) appeared, suggesting that Mn species was highly dispersed after the introduction of Ni species. The morphology of Ni₁Mn_{0.5}Al_{0.5}-CO₃ LDH was also detected by FE-SEM (Fig. S2). Ni₁Mn_{0.5}Al_{0.5}-CO₃ LDH displayed nanosheet morphology [38]. After calcination at 400 °C for 5 h, the morphology of Ni₁Mn_{0.5}Al_{0.5}O_x LDO remained almost unchanged (Fig. 1c), similar to that of the LDH material, which was also confirmed in the HR-TEM images (Fig. 1d, e). The lattice fringe spacing of ca. 0.204 nm were observed, referring to the NiO (111) plane (Fig. 1f). In addition, TEM-EDS and elemental mapping analysis also confirmed the presence of Mn and Ni species in Ni₁Mn_{0.5}Al_{0.5}O in a highly dispersed state (Fig. 1g, h). There are similar conclusions that the introduction of another metal element can improve the dispersibility of Mn species, thereby improving the performance of the catalyst [12].

3.2. Catalytic performance

The DeNO $_x$ performance of Ni $_y$ Mn $_z$ Al $_{1-z}$ O $_x$ catalysts were investigated in a wide temperature range (100–300 °C). Fig. S3a showed the DeNO $_x$ performance of Ni $_y$ Mn $_z$ Al $_{1-z}$ O $_x$ catalysts increased as reaction temperature increasing from 100 to 200 °C, and then started to decline slowly. In particular, the Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ catalyst exhibited the superior NH $_3$ -SCR activity, especially at low temperatures (100–250 °C) with above 95% NO $_x$ conversion. According to the results of the catalytic activity, if the y value exceeded 1, the NO $_x$ conversion decreased, which



may be related to the maximum loading of the support [39,40]. Therefore, Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ catalyst exhibited the best performance at 100–300 °C, with the maximum NO $_x$ conversion of nearly 100% at 200 °C. In contrast, the control Mn/ γ -Al $_2$ O $_3$ and Ni-Mn/ γ -Al $_2$ O $_3$

exhibited poor low temperature activities, and the maximum NO_x conversions were only 72% and 79% at 200 $^{\rm o}$ C, respectively (Fig. 2a). The NH $_3$ conversion of catalysts was shown in Fig. S3b. At low temperatures, the NH $_3$ conversion was very similar to that of the corresponding NO_x

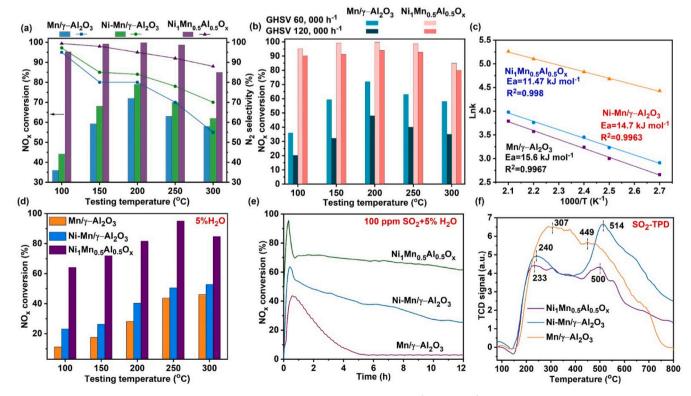


Fig. 2. (a) NO_x conversions and N_2 selectivity, (b) The effect of different GHSVs (GHSV = $60,000 \ h^{-1}$, $120,000 \ h^{-1}$), (c) Arrhenius plots of SCR reaction rates, (d) The effect of 5% H₂O, (e) The effect of 5% H₂O and 100 ppm SO₂ co-existence, (f) SO₂-TPD profiles over Mn/γ -Al₂O₃, Ni- Mn/γ -Al₂O₃ and Ni₁Mn_{0.5}Al_{0.5}O_x. Reaction conditions: $[NO_x] = [NH_3] = 500 \ ppm$, $[O_2] = 5\%$, balance Ar, total flow rate = $200 \ mL/min$, GHSV = $60,000 \ h^{-1}$, catalyst 0.15 g.

conversion, suggesting that NO and NH₃ almost completely participate in the reaction. The distinct over consumption of NH₃ over Mn/γ-Al₂O₃ may be related to the NH₃ oxidation at high temperature (> 250 °C). Considering that some unexpected reactions may occurred during the SCR reaction, and one of the main defects of Mn-based catalysts is the poor N₂ selectivity. Fig. 2a showed the N₂ selectivity of Ni_vMn_zAl_{1-z}O_x, $Mn/\gamma-Al_2O_3$, and Ni-Mn/ $\gamma-Al_2O_3$. It can be seen that $Mn/\gamma-Al_2O_3$ displayed the lowest N_2 selectivity ($\sim 55\%$) with more N_2O formation, but the N₂ selectivity of Ni₁Mn_{0.5}Al_{0.5}O_x was greatly enhanced to more than 88% at 100-300 °C. Therefore, it indicated that both the N2 selectivity and $DeNO_x$ activity of $Ni_1Mn_{0.5}Al_{0.5}O_x$ could be enhanced by the introduction of Ni. Moreover, Ni₁Mn_{0.5}Al_{0.5}O_x catalyst still exhibited better $DeNO_x$ performance even at higher gas hourly space velocity (GHSV). Increasing the GHSV from 60,000 to 120,000 h⁻¹ resulted in only a slight decrease in NO_x conversion for Ni₁Mn_{0.5}Al_{0.5}O_x at the entire test temperature (Fig. 2b). For instance, the NO_x conversion of $Ni_1Mn_{0.5}Al_{0.5}O_x$ slightly decreased from 99.8% to 93% at 200 °C. In contrast, the NO_x conversion of Mn/γ-Al₂O₃ decreased significantly from 72% to 48% under the same condition. The denitration performance of catalysts after calcination at 350-600 °C (Fig. S4). When the calcination temperature was increased from 350 °C to 600 °C, the DeNO_x performance of Ni₁Mn_{0.5}Al_{0.5}O_x catalyst remained at 89% at 200 °C, while Mn/ γ -Al₂O₃ was only 24.6%. In addition, the optimum catalytic activity of Ni₁Mn_{0.5}Al_{0.5}O_x prepared at a calcination temperature of 400 °C reached 99.8%. Therefore, the addition of Ni in combination with the LDHs-derived catalyst approach not only improved DeNO_x activity and N₂ selectivity, but also broadened the operating temperature range of Mn-based catalysts.

As we all know, the reaction rate was closely related to the activation energy (Ea). The lower the activation energy, the better the catalytic activity. The activation energy (Ea) of low-medium temperature NH₃-SCR reaction can be calculated from the slope of linear Lnk and 1000/T. In Fig. 2c, the Arrhenius curves of the three catalysts had a good linear relationship between Lnk and 1000/T. For the Ni₁Mn_{0.5}Al_{0.5}O_x, the activation energy (11.47 kJ•mol⁻¹) was lower than that of Ni-Mn/ γ -Al₂O₃ (14.7 kJ•mol⁻¹) and Mn/ γ -Al₂O₃ (15.6 kJ•mol⁻¹). The activation energy (Ea) results further confirmed that the Ni modified Ni₁Mn_{0.5}Al_{0.5}O_x catalyst has higher catalytic activity in LT-SCR reaction.

3.3. SO_2 and/or H_2O resistance of catalysts

High resistance to SO₂ and H₂O was quite necessary as they are usually present in the flue gas. SO2 poisoning was mainly to form (NH₄)₂SO₄/NH₄HSO₄ or metal sulfate species, which was even more serious for Mn-based catalysts. The effects of H2O are mainly attributed to compete with active sites for reactive species (NO_x, NH₃, etc.). Thus, we investigated the effect of SO2 and/or H2O on the DeNOx activity of catalysts. With introducing 5% H_2O , the DeNO_x activity of Mn/ γ -Al₂O₃ was lower than that of Ni₁Mn_{0.5}Al_{0.5}O_x (95%) and Ni-Mn/ γ -Al₂O₃ (50.5%) at 250 °C (Fig. 2d). In addition, the optimal reaction temperature of the catalyst shifted toward the high temperature from 200 to 250 °C, which indicated that H₂O poisoning on the catalyst at low temperature was lower than that at high temperature. Fig. S5 showed the DeNO_x activity of catalysts decreased after being exposed to 100 ppm SO_2 at 200 °C. After 6 h, the DeNO_x activity of Mn/ γ -Al₂O₃ (~8.1%) was much lower than that of $Ni_1Mn_{0.5}Al_{0.5}O_x$ (~73%) and $Ni\text{-Mn}/\gamma\text{-Al}_2O_3$ $(\sim 45.2\%)$

In practical working conditions, both $\rm H_2O$ and $\rm SO_2$ coexisted in the flue gases. Thus, the effect of co-existence of 100 ppm $\rm SO_2 + 5\%~H_2O$ on the DeNO_x activity should be considered, and each experiment was performed for 12 h (Fig. 2e). The DeNO_x activity dropped significantly from 72% to 3.1% (Mn/ γ -Al₂O₃) and 79–25.6% (Ni-Mn/ γ -Al₂O₃) at 200 °C, respectively. However, under the same condition, Ni₁Mn_{0.5}A-l_{0.5}O_x still achieved 61.7% NO_x conversion. SO₂-TPD experiments were implemented on catalysts (Fig. 2f). Two desorption peaks were obtained for all catalysts in the ranges of 235–337 °C and 448–507 °C, which

were the decomposition of $(NH_4)_2SO_4/NH_4HSO_4$ and metal sulfate species, respectively. From the peak area of the desorption peak, Mn/γ - Al_2O_3 had more sulfate species deposited, so it was more susceptible to SO_2 , while $Ni_1Mn_{0.5}Al_{0.5}O_x$ catalyst had less sulfate formation, and the negative effect of SO_2 on the $DeNO_x$ activity was weakened. Therefore, it was evident that the doping of Ni can alleviate the effect of H_2O and/or SO_2 poisoning and improve the stability of the catalyst.

3.4. Transient kinetics studies for the formation of N_2O

 N_2O and N_2 are often simultaneously formed in the NH₃-SCR reaction of NO_x . N_2O may be formed by the following four reactions (Eqs. (9)–(12)):

$$2NH_3 + 2O_2 \rightarrow N_2O + 3H_2O$$
 (9)

$$4NO + 4NH_3 + 3O_2 \rightarrow 4N_2O + 6H_2O$$
 (10)

$$4NO_2 + 4NH_3 + O_2 \rightarrow 4N_2O + 6H_2O$$
 (11)

$$3NO \rightarrow N_2O + NO_2 \tag{12}$$

In the NH₃-SCR process, the NH₃ oxidation (Eq. (9)) was considered to be the main source of N₂O formation [13]. Therefore, we investigated the catalytic performance of catalysts for the "NH $_3$ +O $_2$ " reaction. In Fig. 3a, the conversion of NH₃ became higher as the temperature increases. At 300 °C, the NH₃ conversion of Mn/γ-Al₂O₃ was 30%, which was slightly higher than Ni-Mn/γ-Al₂O₃ (28%) and Ni₁Mn_{0.5}Al_{0.5}O_x (26.8%). More importantly, with the introduction of Ni, the formation of N₂O can be reduced, especially at low temperatures. The amount of N₂O produced by the "NH3 +O2" reaction and the SCR reaction were also compared in this work. For Ni₁Mn_{0.5}Al_{0.5}O_x catalyst, the amount of N₂O produced by the two reactions was almost equal $(T = 250 \, {}^{\circ}\text{C},$ \sim 50 ppm N₂O). For Ni-Mn/ γ -Al₂O₃ and Mn/ γ -Al₂O₃, the amounts of N_2O produced by "NH₃ +O₂" reaction were much lower than the that by SCR reaction, which were 60.2 ppm, 67 ppm for "NH₃ +O₂" reaction, and 82 ppm, 101 ppm for SCR reaction, respectively (Fig. 3a, b). Obviously, for the Ni₁Mn_{0.5}Al_{0.5}O_x catalyst, N₂O was mainly generated by "NH₃ +O₂" reaction, while the control catalysts have other pathways to produce N2O.

In order to further study other reaction pathways, we performed transient reaction studies on the above three samples. After the "NH₃ +O₂" reaction reached a steady state, 500 ppm NO_x was introduced in the flue stream, and the concentration changes of each component (N2O, NO, and NO₂) were monitored. Fig. 3c displayed that the N₂O concentration of the control catalysts increased significantly, while Ni₁M $n_{0.5}Al_{0.5}O_x$ was only slightly increased. Therefore, the non-selective catalytic "NH $_3$ +O $_2$ +NO $_x$ " reaction (Eqs. (10-11)) also contributed to the formation of N2O for the control catalysts, which was consistent with the conclusions of previous reports [13]. In addition, we also carried out NO oxidation reaction, as shown in Fig. 3d. There was nearly no N2O generation (~2.3 ppm N₂O) for the three samples, indicating that N₂O generation can ignore the NO_x disproportionation reaction (Eq. (12)). For the control catalysts, "NH3 +O2" and non-selective catalytic "NH3 +O₂ +NO_x" reactions were the main path of N₂O production. The introduction of Ni could avoid the occurrence of non-selective catalytic "NH₃ +O₂ +NO_x" reaction and reduce the amount of N₂O production in SCR process. While "NH3 +O2" reaction was the main reaction to produce N2O for Ni₁Mn_{0.5}Al_{0.5}O_x, which showed the lower N2O production amount, occupying higher N2 selectivity.

3.5. Surface physicochemical properties of catalysts

XPS analysis was performed to explore the chemical composition and surface element valence of catalysts (Fig. 4). In the O1s XPS spectra of three catalysts, two peaks due to the lattice oxygen (O_{β} , 529.7–530 eV), and the surface adsorbed oxygen (O_{α} , 531.3 eV) could be obtained. Due

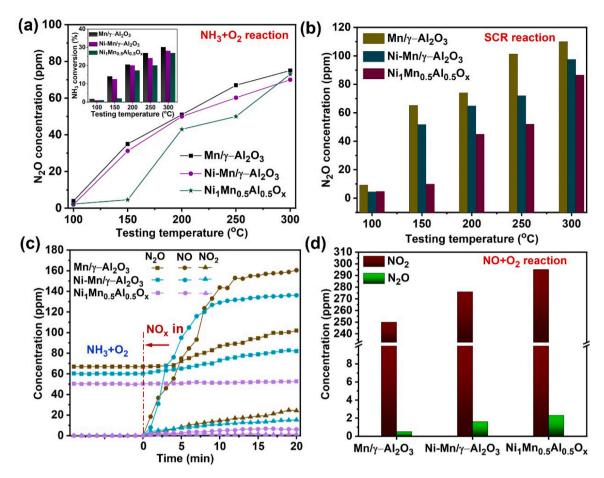


Fig. 3. (a) N_2O concentration of NH_3 oxidation reaction and the inset figure is the NH_3 conversion on the catalysts, (b) N_2O concentration of SCR reaction, (c) Transient reaction results, and (d) NO_x oxidation reaction results over Mn/γ - Al_2O_3 , Ni- Mn/γ - Al_2O_3 and $Ni_1Mn_{0.5}Al_{0.5}O_x$. Reaction conditions: $[NO_x] = [NH_3] = 500$ ppm, $[O_2] = 5\%$, balance Ar, total flow rate = 200 mL/min, GHSV = 60,000 h⁻¹, catalyst 0.15 g.

to the higher mobility, O_{α} has higher activity in catalytic reactions than O_{β} [41]. After the introduction of Ni, the $O_{\alpha}/(O_{\alpha}+O_{\beta})$ atom-% fraction was increased following: $Ni_1Mn_{0.5}Al_{0.5}O_x$ (53.9%) $> Ni-Mn/\gamma-Al_2O_3$ (49.1%) $> Mn/\gamma-Al_2O_3$ (43.6%). A higher proportion of $O_{\alpha}/(O_{\alpha}+O_{\beta})$ favored the oxidation of NO, which led to the occurrence of "fast-SCR" reaction (4NH₃ +2NO+2NO₂ \rightarrow 4 N₂ +6 H₂O).

The XPS analysis of Mn 2p showed that MnO_x species existed in a mixed valence in all samples with two main peaks (Fig. 4b). For Mn 2p3/2 peak, three peaks could be obtained, which were assigned to Mn^{4+} (~643.3 eV), Mn^{3+} (~641.6 eV), and Mn^{2+} (~637.5 eV), respectively. For Mn-based catalysts, the catalytic cycle between Mn^{4+} and Mn^{3+} ($MnO_2 \rightarrow Mn_2O_3 + O^*$) was beneficial to the SCR reaction. Importantly, the total amount of Mn^{4+} and Mn^{3+} was increasing with the introduction of Ni. Since Mn^{4+} was more susceptible to oxidation on Mn-based catalysts, it has an important role in catalytic reactions [32,42]. Obviously, the Mn^{4+} /(Mn^{4+} + Mn^{3+} + Mn^{2+}) atom-% fraction appeared to increase and followed the order of Ni- Mn/γ - Nl_2O_3 (61.9%) > $Nl_1Mn_{0.5}Al_{0.5}O_x$ (51.2%) > Mn/γ - Nl_2O_3 (45.8%), and a moderate amount of Mn^{4+} species can avoid excessive oxidation of NH_3 , thereby increasing N_2 selectivity.

In Fig. 4c, four peaks were mainly observed at 848–883 eV, which was due to Ni 2p3/2 and Ni 2p1/2 accompanied by two satellite peaks. Ni 2p3/2 could be fitted into two peaks, corresponding to Ni $^{3+}$ (~855.6 eV) and Ni $^{2+}$ (~854.3 eV). For Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ and Ni-Mn/ $_7$ -Al $_2$ O $_3$, the Ni $^{2+}$ /(Ni $^{3+}$ + Ni $^{2+}$) atom-% fraction was 41.6% and 39.1%, respectively. Ni $^{2+}$ species were preferred for redox reactions and played an important role in improving SCR performance, which may be the electron transfer between Ni $^{2+}$ and Mn $^{4+}$ in a process similar to Mn $^{4+}$ +

 $Ni^{2+}\leftrightarrow Mn^{3+}+Ni^{3+}$ [43]. Therefore, the relatively high contents of Mn^{4+} , Ni^{2+} and O_{α} in $Ni_1Mn_{0.5}Al_{0.5}O_x$ promoted its excellent catalytic activity. According to ICP-MS test and XPS analysis, the Mn and Mn^{4+} contents were obtained. In Fig. 4d, the Mn content of Mn/γ -Al $_2O_3$, $Ni\text{-}Mn/\gamma$ -Al $_2O_3$ and $Ni_1Mn_{0.5}Al_{0.5}O_x$ catalysts was 1.8%, 0.9% and 14.6% respectively, which was similar to the dosage of preparation. In addition, $Ni_1Mn_{0.5}Al_{0.5}O_x$ has more highly dispersed Mn^{4+} species, which was beneficial to LT-SCR reaction. Compared with Mn/γ -Al $_2O_3$ (135.5 m^2/g) and $Ni\text{-}Mn/\gamma$ -Al $_2O_3$ (186.28 m^2/g), the introduction of Ni could effectively increase the specific surface area of the sample (Table S1). In addition, the specific surface area of LDOs obtained by high temperature calcination of LDHs became larger. Especially, $Ni_1Mn_{0.5}Al_{0.5}O_x$ possessed the largest specific surface area (374.15 m^2/g), which facilitated the adsorption of NO_x and NH_3 reactants.

In order to study the effect of Ni doping on the reducibility of the catalyst, H_2 -TPR experiments of the catalyst were performed (Fig. 5a). For the control Mn/γ - Al_2O_3 sample, two H_2 -TPR peaks were around \sim 263 and 567 o C, which may be attributed to the following successive reduction steps: $MnO_2 \rightarrow Mn_2O_3 \rightarrow Mn_3O_4 \rightarrow MnO$ [22,44]. For the Ni₁M- $n_{0.5}Al_{0.5}O_x$ and Ni- Mn/γ - Al_2O_3 , two broad peaks were still observed. Compared with the H_2 -TPR curve of Mn/γ - Al_2O_3 , the temperature of the first reduction peak of Ni₁Mn_{0.5}Al_{0.5}O_x shifted to the lower temperature. The second reduction peak at high temperature (567–644 o C) may be due to the superposition of the reduction of Ni³⁺ \rightarrow Ni²⁺ \rightarrow Ni⁰ and MnO_x species. In addition, the H_2 -TPR peak areas of Ni- Mn/γ - Al_2O_3 and Ni₁Mn_{0.5}Al_{0.5}O_x were larger than that of Mn/γ -Al₂O₃. The H_2 consumptions of samples were quantified through a pulse experiment,

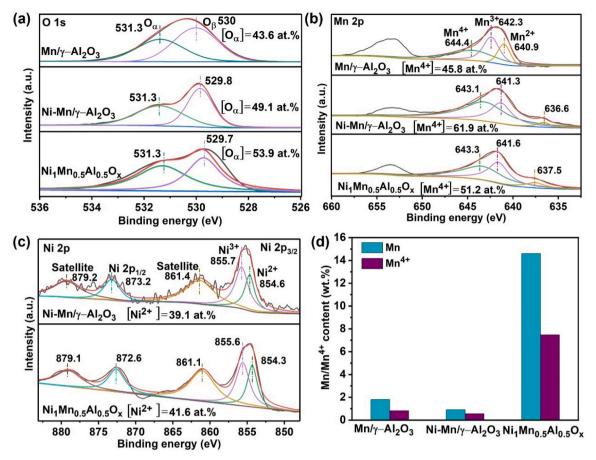


Fig. 4. XPS results of (a) O 1 s, (b) Mn 2p, and (c) Ni 2p over catalyst; (d) Mn/Mn⁴⁺ content of catalysts.

which followed the sequence of Ni₁Mn_{0.5}Al_{0.5}O_x (2.15 mmol/g) > Ni-Mn/ γ -Al₂O₃ (0.45 mmol/g)> Mn/ γ -Al₂O₃ (0.18 mmol/g). The improvement may be attributed to the synergistic influence between Ni and Mn species. Therefore, combined with the reduction peak temperature and H₂ consumption, Ni₁Mn_{0.5}Al_{0.5}O_x prepared by LDH calcination has higher Mn and Cu species reduction ability, which means that the surface oxygen mobility increased and the SCR reaction proceeded rapidly.

It was well known that the reaction between adsorbed NH3 and adsorbed NO species was the main reaction at low temperature (L-H mechanism). So, the NO-TPD analysis of all samples were shown in Fig. 5b, and all samples showed two desorption peaks. The peaks at low temperature (~200 °C) could be attributed to the desorption of monodentate nitrate species, while the peaks at high temperature (~500 °C) were the desorption of bidentate/bridged nitrate species [4,45]. Notably, Ni₁Mn_{0.5}Al_{0.5}O_x showed the largest desorption peak area, especially at low temperatures, indicating that it had the highest adsorption capacity for NO. In addition, NH3-TPD analysis of all samples were studied (Fig. 5c). For the control Mn/γ-Al₂O₃ sample, two desorption peaks were displayed at \sim 142 and 493 o C, assigned to weak and strong acid sites, respectively. With the introduction of Ni species, a distinct new desorption peak appeared at ~336 °C, corresponding to medium acid sites. The amounts of desorbed NH3 (surface acidity) over $Ni_1Mn_{0.5}Al_{0.5}O_x$, $Ni-Mn/\gamma-Al_2O_3$, and $Mn/\gamma-Al_2O_3$ were compared by integrating the NH3-TPD curves (Fig. 5d), which followed the order of $Ni_1Mn_{0.5}Al_{0.5}O_x$ (240.5 $\mu mol/g$)> $Ni-Mn/\gamma-Al_2O_3$ (137.2 $\mu mol/g$)> Mn/γ - Al_2O_3 (105.1 µmol/g). $Ni_1Mn_{0.5}Al_{0.5}O_x$ catalyst was visible larger than that of the control samples, which suggested that the addition of Ni species increased the amount of acid sites, and significantly improved the adsorption capacity of NH₃.

3.6. In situ DRIFTS studies

After exposure to 1000 ppm NH₃/N₂ at 200 °C for different times. the adsorption of NH $_3$ on Mn/ γ -Al $_2$ O $_3$ and Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ were studied by in-situ DRIFTS (Fig. 6a, b). the characteristic peaks of amide (-NH₂) species (1556, and 1531 cm⁻¹) [46,47], NH₄ (1690, and 1694 cm⁻¹) bonded to Brønsted acid sites [46], and coordinated NH₃ (1617, 1622, 1177, and 1261 cm⁻¹) linked to Lewis acid sites appeared with time increase [48]. Besides, the peak corresponding to the -NH species (1461 cm⁻¹) appeared in the DRIFTS spectra of NH₃ adsorption over Mn/γ-Al₂O₃ catalyst, which was caused by excessive hydrogen absorption of NH₃, but can hardly be found in the spectrum of catalyst Ni₁M $n_{0.5}Al_{0.5}O_x$ [46]. Liu et al. [49] and Kapteijn et al. [15] reported that the -NH species were unable to react with NO to form N2 instead of N2O species. The peak intensity of adsorbed NH3 species indicated that the introduction of Ni could improve the adsorption behavior of NH_3 on the catalyst surface. The adsorption and activation of NH3 could be promoted by the synergistic effect due to Ni doping, which was consistent with the results of NH₃-TPD (Fig. 5c).

Fig. 6c, d showed the in-situ DRIFT spectra of Mn/ γ -Al $_2$ O $_3$ and Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ catalysts exposed to 2000 ppm NO+5% O $_2$ /Ar gas flow. The adsorbed NO $_2$ species (1612, 1622 cm $^{-1}$) [50], bidentate nitrate (1551–1582 cm $^{-1}$) [51,52], monodentate nitrate species (1254, 1277, 1310 cm $^{-1}$) were observed [53], where the peaks of chelating nitrite and bridging nitrate overlapped [52]. The bidentate nitrate and monodentate nitrate increased with increasing temperature. Comparing the peak intensity of NO $_x$ species, Ni $_1$ Mn $_{0.5}$ Al $_0$.5O $_x$ was stronger than Mn/ γ -Al $_2$ O $_3$, indicating that Ni and Mn have a better ability to adsorb and activate NO $_x$. Therefore, it was evident that the doping of Ni enriched the active sites for adsorption and activation of reactive species, and accelerated the NH $_3$ -SCR process on the surface of

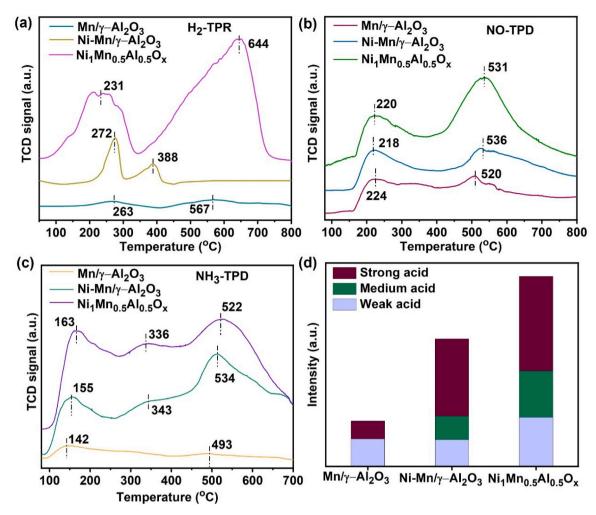


Fig. 5. (a) H_2 -TPR profiles, (b) NO-TPD profiles, (c) NH_3 -TPD profiles, (d) surface acidity distribution over different catalysts; In situ DRIFTS spectra obtained after a 30 min exposure to 1000 ppm NH_3 over (e) Mn/γ - Al_2O_3 , (f) $Ni_1Mn_{0.5}Al_{0.5}O_x$ catalysts at 200 °C; In situ DRIFTS spectra obtained after a 30 min exposure to 2000 ppm $NO + 5\% O_2$ over (g) Mn/γ - Al_2O_3 (h) $Ni_1Mn_{0.5}Al_{0.5}O_x$ catalysts at 200 °C.

$Ni_1Mn_{0.5}Al_{0.5}O_x$ catalyst.

In-situ DRIFTS study of NO + O_2 reaction with pre-adsorbed NH₃ was recorded at 200 °C, as illustrated in Fig. 7. After introducing NO+ O_2 in the reaction cell, these bands assigned to the adsorbed NH₃ species gradually weaken and disappeared, while those peaks ascribing to the adsorbed NO_x species of Mn/ γ -Al₂O₃ (1307, 1540, 1559, 1585, and 1614 cm⁻¹) and Ni₁Mn_{0.5}Al_{0.5}O_x (1252, 1277, 1544, 1573, and 1617 cm⁻¹) gradually emerged with time (Fig. 7a, b) [54]. The difference was that more NH₃ species adsorbed on Ni₁Mn_{0.5}Al_{0.5}O_x was consumed than Mn/ γ -Al₂O₃. The above results revealed that the reaction of gaseous NO + O_2 and pre-adsorbed NH₃ can proceed through the E-R mechanism on the both catalysts. In comparison, Ni₁Mn_{0.5}Al_{0.5}O_x presented a better activating ability of NH₃ than Mn/ γ -Al₂O₃, which could accelerate more active NH₃ species to react with NO_x, thereby enhancing the NH₃-SCR performance.

The reactivity of NH $_3$ with pre-adsorbed NO + O $_2$ was investigated at 200 °C by DRIFTS analysis, as presented in Fig. 7c, d. After pretreatment by NO + O $_2$, various bands assigned to adsorbed NO $_x$ species could be found both in the spectra of Mn/ γ -Al $_2$ O $_3$ and Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$. The bands of adsorbed NO $_x$ species quickly decreased in intensity and all bands nearly vanished when NH $_3$ was added in for 10 min. Additionally, the bands ascribing to adsorbed NH $_3$ species of Mn/ γ -Al $_2$ O $_3$ (1311, 1534, 1543, 1559, 1565, and 1609 cm $^{-1}$) and Ni $_1$ Mn $_{0.5}$ Al $_{0.5}$ O $_x$ (1184, 1252, 1278,1520 and 1610 cm $^{-1}$) arose after 2 min [55]. The above observations suggested that the rection of NH $_3$ and pre-adsorbed NO $_x$ species could occur on these two catalysts via L-H mechanism. Combined with

DRIFTS adsorption and NH $_3$ /NO-TPD result (Fig. 5), the Ni doping enhanced the total amount of NH $_3$ and NO $_x$ adsorbed on Ni $_1$ Mn $_0$.5A-l $_0$.5O $_x$, which can accelerate the SCR process via the L-H and E-R mechanisms.

3.7. DFT calculations

DFT was used to calculate in depth the properties of the catalyst surface. The charge density difference plots for Mn/γ -Al $_2O_3$ and NiM-nAlO $_x$ catalysts were employed to detect the catalysts surface. In Fig. 8a, b, oxygen accepted electrons from Mn in Mn/ γ -Al $_2O_3$ catalyst, implicating that Mn atoms and oxygen atoms were connected by ionic bounds. For Mn $_{5c}$ site, larger cyan areas appeared at its center and top, belonging to its un-occupation orbit. The un-occupation orbit could accommodate additional electrons, which can be responsible for Lewis acid site [56], thus, Mn $_{5c}$ showed strong Lewis acidity. The charge density difference plots for Ni doping of NiMnAlO $_x$ catalyst was shown in Fig. 8c, d. The apparent electrons transfer could be found between Mn atom and oxygen atom. Electrons were also observed accumulating between Mn $_{3c}$ and oxygen atom, and a few electrons accumulated at the center of Mn $_{3c}$. In addition,

 Mn_{3c} was surrounded by a flower-like electron loss region with a small amount of unoccupied orbits present, contributing to the generation of moderate Lewis acids in the NiMnAlO $_{\!x}$ catalyst, and this result corroborated the result of TPD experiment. Strong electron transition could be found between Mn atom and oxygen atom, or Ni atom and

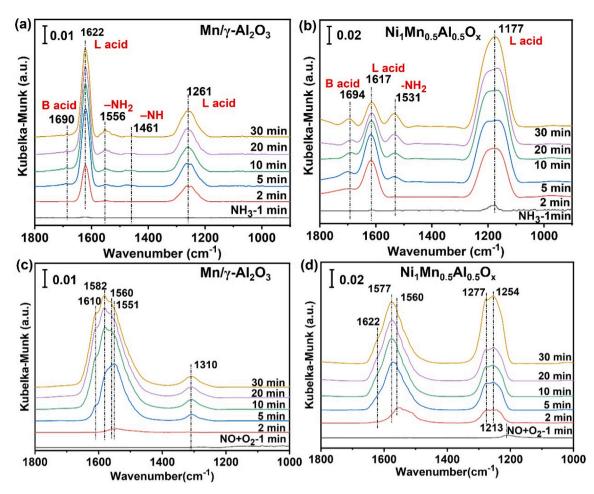


Fig. 6. In situ DRIFTS spectra obtained after a 30 min exposure to 1000 ppm NH $_3$ over (a) Mn/ γ -Al $_2$ O $_3$, (b) Ni $_1$ Mn $_0$ 5Al $_0$ 5O $_x$ catalysts at 200 °C; In situ DRIFTS spectra obtained after a 30 min exposure to 2000 ppm NO + 5% O $_2$ over (c) Mn/ γ -Al $_2$ O $_3$ (d) Ni $_1$ Mn $_0$ 5Al $_0$ 5O $_x$ catalysts at 200 °C.

oxygen atom on NiMnAlO_x surface, which may lead to change in valence of Mn and Ni ions through the process of $Mn^{4+} + Ni^{2+} \leftrightarrow Mn^{3+} + Ni^{3+}$.

PDOS analysis of the d-band of Mn showed that the d-band of Mn of NiMnAlO_x was more localized and had a greater degree of spin polarization compared to the d-band of Mn/γ -Al₂O₃ (Fig. 8e). The d-band of Mn/γ-Al₂O₃ had a low bandwidth of spins broadly distributed between - 6 and 3 eV, whereas the d-band of NiMnAlOx had a localized and narrow peak near -5 to -2 eV, so that more active electrons were available for the Mn site in NiMnAlOx oxides to participate in the interaction. The d up spin of NiMnAlOx had a small peak only at the Fermi level for a small unoccupied orbital, indicating that the d upward spin was weakly acidic, in agreement with the charge density difference results. The d-band down spins of both NiMnAlO_x and Mn/γ-Al₂O₃ existed unoccupied orbitals, suggesting that both of their down spins exhibited electron-acquiring ability and acidity. But there were fewer occupied state orbitals in the d-band down spins of NiMnAlO_v. Interestingly, these phenomena were also reflected in the coordination field effects of Mn (Fig. 8f-h). The d-band suborbital energy levels of Mn split in Mn/γ-Al₂O₃ showed a high degree of degeneracy than in NiMnAlO_x. The energy gap between the $t_{2\,g}$ and e_g orbitals in the up and down spins of the d-band of Mn in the Mn/γ-Al₂O₃ system was about 0.1 eV and 0.4 eV, respectively, indicating that there was an obvious Jahn-Teller effect for the Mn element in Mn/ γ -Al₂O₃. In contrast, the t_{2 g} and e_g orbitals in the up and down spins of the d-band of Mn in NiMnAlOx were highly degenerated, leading to the disappearance of the energy gap between the t_{2 g} and e_g orbitals, and this Jahn-Teller degradation explained the localized and intensified d-band of Mn in NiMnAlO_x [37].

The E_{ads} of NH_3 and NO on the Mn/γ - Al_2O_3 (110) and $NiMnAlO_x$

(111) surface were evaluated (Fig. 9). The result showed that the adsorption reactions of NH $_3$ molecular on Mn/ γ -Al $_2$ O $_3$ and NiMnAlO $_x$ catalysts were exothermic reaction, with E $_{ads}$ of -1.27 eV and -1.17 eV and bond lengths of 2.05 Å and 2.20 Å, respectively, suggesting that NH $_3$ and Mn/ γ -Al $_2$ O $_3$ catalyst had strong bonding ability. The Mn sites served as Lewis acid site in these two configurations, and the lower adsorption energy indicated that Ni specie may weaken the strong surface Lewis acidity to moderate surface Lewis acid of NiMnAlO $_x$ catalyst. According to the literature and the result of our transient kinetics studies, the N $_2$ O formation in NH $_3$ -SCR reaction was mainly through NH $_3$ oxidation pathway [57]. More moderate Lewis acidity of Mn active site may lead to less N $_2$ O formation via NH $_3$ oxidation pathway.

The E_{ads} of NO on the surface Mn site enhanced from 0.22 eV to - 0.78 eV, and bond length decreased from 2.36 Å to 1.76 Å on the Mn/ γ -Al $_2O_3$ (110) and NiMnAlO $_x$ (111), respectively. The higher E_{ads} for NO on the NiMnAlO $_x$ (111) indicated that the Ni species greatly enhanced the interaction between NO and Mn site, well supporting the view that Ni increased the active sites for adsorption and activation, as mentioned in DRIFT and NO-TPD experiments. For absolute value of adsorption energy was more than - 0.3 eV, NH $_3$ and NO molecular can be chemisorbed over the surface of NiMnAlO $_x$ (111), while NO cannot be adsorbed on the Mn/ γ -Al $_2O_3$ (110). Comparing the adsorption energy between NO and NH $_3$, NH $_3$ adsorption energy was higher on Mn/ γ -Al $_2O_3$ (110) surface but lower on NiMnAlO $_x$ surface, which indicated that NH $_3$ -SCR reaction preferred L-H reaction route while doping Ni on NiMnAlO $_x$ LDO. Moreover, NH $_3$ -SCR on catalyst at low temperature followed L-H mechanism more effectively.

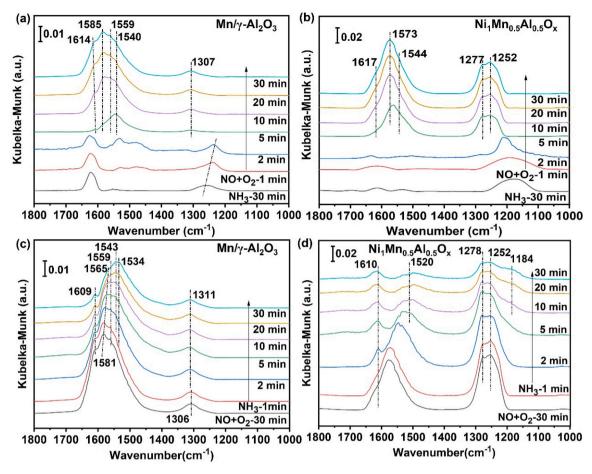


Fig. 7. In situ DRIFTS spectra of the reaction between 2000 ppm NO +5% O₂ and pre-adsorbed NH₃ over (a) Mn/ γ -Al₂O₃ and (b) Ni₁Mn_{0.5}Al_{0.5}O_x and 1000 ppm NH₃ reacting with pre-adsorbed NO + O₂ over (c) Mn/ γ -Al₂O₃ and (d) Ni₁Mn_{0.5}Al_{0.5}O_x at 200 °C.

Interestingly, we found that the adsorption of small molecular on the NiMnAlOx catalyst was accompanied by a magnetic moment reversal of the active center and the catalyst as a whole, which permitted the Mn active center to interact with the small molecule in an electronic state more favorable for small molecule reactions [58]. In contrast to the ferromagnetism of system Mn/γ-Al₂O₃, the anti-ferromagnetism of system NiMnAlO_x allowed the doping Mn active sites therein to switch between opposite magnetic moments. The Ni site in the anti-ferromagnetic bulk of NiO had opposite magnetic moments of - 1.82 and 1.82 μB (Fig. 10a). The antiferromagnetic cell of NiO allowed for opposite magnetic moments between two adjacent layers of Ni atoms in its (111) surface (Fig. 10b), with the surface Ni atomic layer having a magnetic moment at $\sim 1.4 \mu B$ relative to the deeper Ni. When Mn was doped into the superficial atomic Ni layer on the surface of NiO (111), Mn and the co-layered Ni atoms exhibited opposite magnetic moments due to the large magnetic moment (4.32 µB) of Mn (Fig. 10c), which made the magnetic moment of the Mn site easily reversed (Fig. 10d). The reversal of the magnetic moments of the Mn sites led to the reversal of the magnetic moments of the same layer of Ni and the adjacent layer of Ni, which will lead to the reversal of the magnetic moment of the catalyst as a whole. This reversal of magnetic moment occurred when the catalyst adsorbed paramagnetic NO (Fig. 10f), which made the binding of NO to Mn site stronger, as evidenced by a significant increase in the adsorption energy of NO at Mn site. The binding of NO to Mn site weakened the huge magnetic moment of Mn site, which led to the stability of the overall antiferromagnetic state of the catalyst. In contrast, the interaction of the non-magnetic NH3 with the Mn site did not have this magnetic moment reversal and did not cause the magnetic moment of the Mn site weakened (Fig. 10e), which also prevented the over-bonding of NH_3 and Mn. In ferromagnetic Mn/γ - Al_2O_3 , the interaction of the Mn site with NH_3 slightly weakened the magnetism of the adsorbed site, which may be due to over-bonding of NH_3 to the Mn site. The weak interaction of NO with Mn of Mn/γ - Al_2O_3 did not change the magnetic moment of Mn, while the interaction caused NO to take on the up magnetic moment in ferromagnetic system.

In order to gain insight into the mechanism and influence of the degradation of the Jahn-Teller effect and magnetic moment reversal of Mn sites on the surface adsorption process, the partial density of state (PDOS) for NO/NH₃ adsorption models of Mn/γ-Al₂O₃ and NiMnAlO_x were investigated (Fig. 11). For NO adsorption, the π * orbital resonated only slightly with the broad d-band up spin of Mn/y-Al₂O₃ about the Fermi level (Fig. 11a). While for NO adsorbed on Mn site of NiMnAlO_v surface, not only the π * orbital interacted with both up spin and down spin of the localized d band, but also the π orbital involved in the bonding with down spin of d band, which was indicated by the π -d bonding and $(\pi$ -d)* bonding at -6.6 eV and -2.7 eV, respectively. This bonding mode was due to the reversal of the magnetic moment of the Mn site in NiMnAlOx upon NO adsorption, which caused the d-band up spin to become a state with a large number of empty orbitals, while the electron-accessing ability of the empty orbitals was further strengthened by the effect of the Jahn-Teller degeneracy, thus permitting single electrons on the π * orbitals in NO to enter into empty orbitals on the dband up spin for interactions. Similarly, the down spin of Mn d band after the magnetic moment reversal had active electrons that could be injected into the down spin empty orbitals of π * of NO and could interact with the π orbitals to form a series of bonding and antibonding orbitals. Consequently, the multiple bonding between NO molecule and NiMnAlO_x markedly enhanced the NO chemisorption. Fig. 11c,

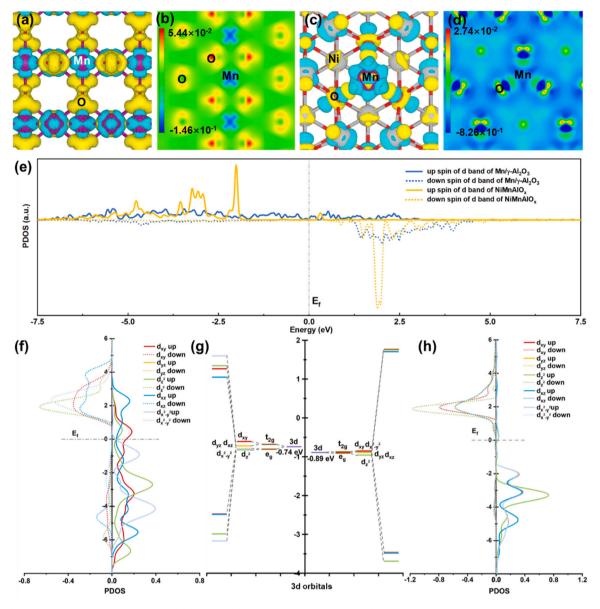
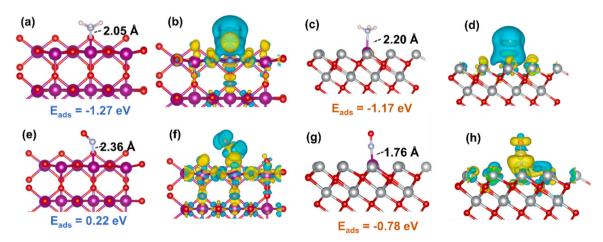


Fig. 8. The charge density difference plots and 2D display of (a, b) $Mn/\gamma-Al_2O_3$ and (c, d) $NiMnAlO_x$. Cyan area represents loss of electron, yellow area represents gain of electron. (e) PDOS profiles of the Mn site of $Mn/\gamma-Al_2O_3$ and $NiMnAlO_x$, 3d orbital-resolved PDOS profiles for Mn site on (f) clean $Mn/\gamma-Al_2O_3$ and (h) $NiMnAlO_x$, (g) schematic band structure of the Mn site, the left and right side of the vertical axis belong to $Mn/\gamma-Al_2O_3$ and sulfated $NiMnAlO_x$, respectively.



 $\textbf{Fig. 9.} \ \ \textbf{Optimized configurations and corresponding charge density differences of NO \ and \ NH_{3} \ adsorbed \ on \ (a, b \ and \ e, f) \ Mn/\gamma-Al_{2}O_{3} \ and \ (c, d \ and \ g, h) \ NiMnAlO_{x-1}O_$

NiMnAlO_x: Anti-ferromagnetism

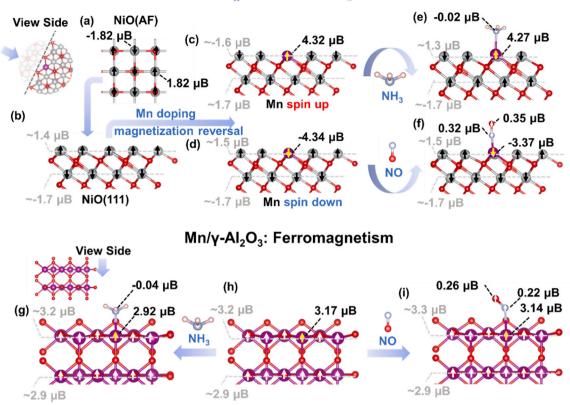


Fig. 10. Schematic diagram of the magnetization reversal process during small molecular adsorption on $Mn/\gamma - Al_2O_3$ and NiMnAlO_x and the magnetic moment diagram of (a) NiO bulk, (b) NiO (111), (c) clean and (e) NH₃ adsorption on NiMnAlO_x with up-magnetic moment Mn site, (d) clean and (f) NO adsorbed on NiMnAlO_x with down-magnetic moment Mn site, and (h) clean, (g) NO, and (i) NH₃ adsorbed on $Mn/\gamma - Al_2O_3$.

d compared the bonding state of NH $_3$ molecule adsorbed on Mn/ γ -Al $_2O_3$ and NiMnAlO $_x$ surfaces. The n orbitals of NH $_3$ shifted to the low energy level after bonding to the Mn site of Mn/ γ -Al $_2O_3$, with the broaden n-d bonding and (n-d)* anti-bonding evolved in up spin. Analogously, the d band of Mn site of NiMnAlO $_x$ surfaces exhibited an obvious interaction with the n orbitals of NH $_3$. However, the Jahn-Teller degradation led to the localization of the up spin on the d band and the reduction of the empty orbitals, so that the (n-d)* anti-bonding orbitals were below the Fermi level, suggesting the filling of electrons, and simultaneously the reduction of resonance of the down spin n and d bands, which reduced the stability of the incorporation between NH $_3$ and NiMnAlO $_x$. In addition, compared to Mn/ γ -Al $_2O_3$, the d band of the Mn atom of NiMnAlO $_x$ shifted to higher energy level after combining with NH $_3$. These also further explained the lower adsorption energy for NH $_3$ on NiMnAlO $_x$ than on Mn/ γ -Al $_2O_3$.

4. Conclusions

In this work, the overall catalytic performance of LDHs-derived NiMnAlOx were studied in the NH3-SCR reaction of NOx. The preferred Ni $_1 Mn_{0.5} Al_{0.5} O_x$ exhibited excellent LT-SCR catalytic activity with a NOx conversion of exceeded 95% at 100–250 °C. In the transient reaction, we demonstrated that the Ni-modified Ni $_1 Mn_{0.5} Al_{0.5} O_x$ catalyst could effectively inhibit the non-selectively catalytic "NH3 +O2 +NO" pathway to generate N2O and improve the selectivity of N2. SO2.TPD analyses showed that Ni $_1 Mn_{0.5} Al_{0.5} O_x$ catalyst has better SO2 resistance with less formation of sulfate species. The NH3-TPD, H2-TPR and in-situ DRIFTS results indicated that the appropriate amount of Ni modified Ni $_1 Mn_{0.5} Al_{0.5} O_x$ catalyst could modulate the surface acidity, redox properties as well as the adsorption and activation active sites. In DFT calculations, charge density difference analysis revealed the

presence of strong electron leaps between atoms as well as intermetallic synergies. The adsorption energy confirmed that Ni greatly enhanced the interaction between NO and Mn sites, prompting the NH3-SCR to follow the L-H mechanism more efficiently. In addition, Ni attenuated the strong surface Lewis acid of NiMnAlO_x catalysts to medium surface Lewis acid and reduced the N2O generated by the NH3 over-oxidation pathway. The d-band PDOS analysis of Mn showed that the Jahn-Teller degradation promoted a more localized d-band and a greater degree of spin-polarization of Mn in NiMnAlOx. The adsorption of paramagnetic NO on the NiMnAlOx catalyst was accompanied by a magnetic moment reversal in the active center and the catalyst as a whole, which weakened the large magnetic moment of the Mn site and led to the stabilization of the overall antiferromagnetic state of the catalyst. In contrast, the interaction of non-magnetic NH3 with Mn sites did not undergo magnetic moment reversal and weakening of the magnetic moment of Mn sites, preventing the over-bonding of NH₃ with Mn. In addition, the PDOS of NO/NH₃ adsorption models of the catalysts provided insight into the mechanism and influence of the degradation of the Jahn-Teller effect and the reversal of magnetic moment reversal of Mn sites on the surface adsorption process.

CRediT authorship contribution statement

Qinghua Yan: Investigation, Writing — original draft. Jiewen Xiao: Visualization, Data curation, Validation, DFT calculations. Rongrong Gui: Visualization, Formal analysis. Zhenyu Chen: Supervision, Project administration. Yuxin Wang: Investigation, Software. Yuran Li: Validation, Supervision. Tingyu Zhu: Resources, Supervision, Project administration. Qiang Wang: Conceptualization, Writing — review & editing. Yanjun Xin: Resources, Writing — review & editing.

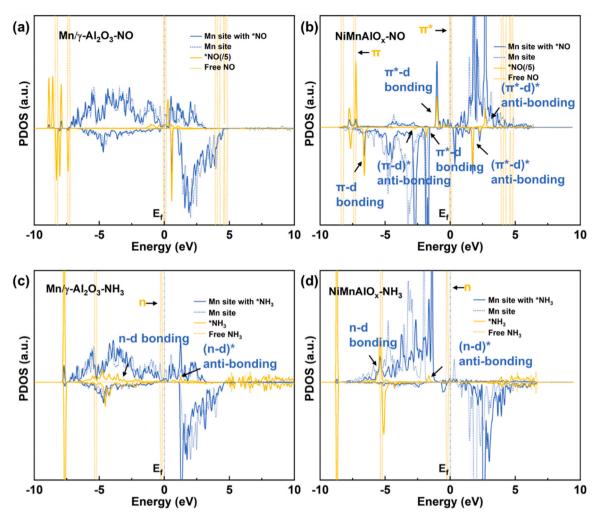


Fig. 11. PDOS profiles of NO and NH_3 adsorbed on (a, c) Mn/γ - Al_2O_3 and (b, d) $NiMnAlO_x$. (Dash lines represents clean surfaces or small molecular and solid lines represents adsorbed small molecular or surfaces, grey dash dot lines mark Fermi level).

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

Acknowledgements

This work was supported by the Natural Science Foundation of Shandong Province (No. ZR2020QE241), National Natural Science Foundation of China (No. 52100126, 52070107), and Research Foundation for Talented Scholars of Qingdao Agricultural University (No. 6651120024). In addition, this work thanks to the support of Qingdao Agricultural University Analysis and Testing Center.

Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2023.123489.

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